


Dart Aerospace Ltd

W/O: 61055		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
10/6/31	# 100	Perm. Change ADD info to Header Box. Dry # → Rev.		10.09.29			 10/08/31	

Part No: D206-628-021BL PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 61055

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Item ID: D206-628-021BL

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step LH, Blue

Start Date: 8/4/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 8/17/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-628-021 Location: _____ PPP Rev: <u>F</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC Quality Control	Memo	0.00							

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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 61055

Parent Item: D206-628-021BL

Parent Item Name: Heli-Access-Step LH, Blue

Start Date: 8/4/2010

Required Date: 8/17/2010

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevF: add AN960JD416 DD 09.11.17 verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN4-14A S 72 Bolt		Purchased	No				Each	71.0000	4	8		10/6/31 sl	
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Location	Loc Qty	Loc Code
ST357	55	
114752	55	
ST358	16	
113359	16	

AN4-15A S 72 Bolt		Purchased	No				Each	313.0000	8	16		12/11/09 sl	
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Location	Loc Qty	Loc Code
ST358	313	
114784	21	
115108	292	

AN960JD416 S 72 Washer	NAS1149D0463J	Purchased	No				Each	0.0000	12	24		11/15/00 10/8/31 sl	
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D2724-041 S 72 206L Step Assembly		Manufactured	No				Each	0.0000	1	2		5/10/10 10/8/31 sl	
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206L Step Assembly

LH
5 10/6/10
12LH

B61887 10/8/31 (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

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Work Order ID: 61055

Parent Item: D206-628-021BL

Parent Item Name: Heli-Access-Step LH, Blue

Start Date: 8/4/2010

Required Date: 8/17/2010

Start Qty: 2.00

Required Qty: 2.00

D2731-7 Manufactured No

Each 83.0000 4

Mounting Lug

Location

Loc Qty

Loc Code

ST470

83

52330

35

55773

8

59202

40

ATTN: BLUE

D2732-030

Manufactured No

Each 0.0000 8

Rubber Cushion

D3394-043

Manufactured No

Each 65.0000 4

Lug Assembly

Location

Loc Qty

Loc Code

ST475

65

45365

9

52331

45

55772

11

ATTN: BLUE

MS21042L4

Purchased No

Each 3,365.000 12

Nut

Location

Loc Qty

Loc Code

ST300

3365

113422

68

114523

28

114718

16

114784

1253

115108

2000

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Shop Packet Print

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